## **CERTIFICATE OF ANALYSIS**

## 1-Hydroxyethylidene-1,1-Diphosphonic Acid

Chemical name: HEDP Batch No: 20220612

Items of Analysis	Standard Spec.	Analysis Result
Appearance	Clear,water-white to pale yellow solution	Clear,water-white to pale yellow solution
Total Active Acid,%	58.0-62.0	60.10%
Phosphorous Acid(as PO <sub>3</sub> <sup>3-</sup> ),%	2.0 Maximum	1.30%
Phosphoric Acid(as PO <sub>4</sub> <sup>3-</sup> ) ,%	0.8 Maximum	0.66%
Chloride(as Cl), %	1.0 Maximum	<1.0%
Specific gravity (at 20℃)	1.41-1.46	1.44
pH,(1% solution 25℃)	1.0-2.0	1.76
Ca <sup>2+</sup> Sequestration, (as CaCO <sub>3</sub> mg/g)	450 Minimum	520mg/g
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