

**PRODUCT SPECIFICATIONS**

	Inspection Method	Value
Solids content	DCC method	55 %min.
Viscosity at 25 °C	DCC method	1500 - 2500 mPa.s
pH	DCC method	4.5- 6.5

TYPICAL PROPERTY

	Inspection Method	Value
Film Appearance	Visual	Clear, glossy
Tg	DCC method	0 °C
Stabilizing System		Polyvinyl Alcohol

INTRODUCTION

DA-141 is a non-plasticized aqueous milky white copolymer dispersion based on vinyl acetate and ethylene. After evaporation of its water content, DA-141 forms a flexible film with best adhesive properties for broad applications.

In generally, DA-141 is used as general adhesive for packaging, bookbinding, and bonding for cigarette papers.

It shows good resistance against aging, light or saponification. As a result, the durability of your products could be enhanced with usage of DA-141 and suitable applicative industrial formulations. Besides, DA-141 is very friendly product for our environment.

From the viewpoint of industrial applications, the compatibility of raw materials is considered important to manufacturers.

Compatibility with different tackifiers, plasticizers, solvents and extenders is generally good, although this has to be checked in each individual case of course.

RECOMMENDED APPLICATIONS

As mentioned before, DA-141 provides a soft and flexible film to porous substrates of all kind of common materials.

The popular use of DA-141 is for bonding different substrates, like

- cigarette papers
- printed paper
- lacquered paper

SAFETY & STORAGE

In general, DA-141 is considered safe for its intended use. However, as this class of products always contains minor amount of residual vinyl acetate monomers, adequate ventilation is recommended in rooms where DA-141 is handled. Generally when working with polymer emulsions, protective clothes, gloves and also goggles should be used. Splashes on the skin or in the eyes should immediately be removed by irrigation with clean water.

DA-141 should be stored in sheltered areas at temperatures between 5 and 40 °C; do never store under freezing conditions. Opened containers should be closed soon to prevent skinning. If the product is stored for a longer period, stirring is recommended before use. Shelf life of DA-141 is minimum 6 months, provided the product is stored in original, unopened containers under proper conditions.

DA-141 is adequately preserved to prevent microbial contamination. However, if the product is kept in original containers which have been opened, or is transferred to other tanks, the product should be added with suitable preservative package to protect it against microbial attack. Equipment and facilities used to transfer the product should also be kept adequately clean. Finished products manufactured from polymer emulsions usually also require preservation.



DA-141

Dairen Chemical Corporation

VAE Emulsion

ADDITIONAL INFORMATION

When DA-141 is used in application we do not mention, the usage of DA-141 is the responsibility of purchaser.

The usage and processing must be complied with related legal regulations.

Our product conforms to the food contact clearance:

FDA 175.105

FDA 176.170

FDA 176.180

BfR XIV

SAFETY NOTICE

Material Safety Data Sheets are available on request from sales offices or may be printed via web site www.dcc.com.

WWW.CHEMBALL.COM

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